



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	454	9073A 1	CRANKSHAFT ASSEMBLY	1		
2		78308A 1	RETAINER ASSEMBLY, BALL B	1		
3		63742	BALL BEARING, RETAINER (C	1		
4	53	63634	RETAINING RING, BALL BEARII	1		
5	540	7238A 2	MAIN BEARING ASSEMBLY, VAL	1		
6	17	20032	DOWEL PIN, MAIN, BEARING	2		
7	10	45775	SCREW, MAIN BEARING CLAMP	2		
8	11	45774	NUT, MAIN BEARING CLAMPIN	2		
9	34	56007A 1	REED SET, MAIN BEARING (MA	1		
10	34	56008	REED STOP, MAIN BEARING R	4		
11	10	20055	SCREW, REED STOP MOUNTIN	12		
12	624	8101A 3	CONNECTING ROD ASSEMBLY	2		
13	10	91012	SCREW, CONNECTING ROD	4		
15	31	62596A 1	BEARING ASSEMBLY, CRANKP	2		
16	29	47270	NEEDLE BEARING - PISTON PIN	58		
17	12	47247	WASHER, NEEDLE BEARING R	4		
18	776	8899A 3	PISTON AND PISTON PIN ASSEM	2		
18	776	8900A 2	PISTON AND PISTON PIN ASSEM	AR	(.015 OVERSIZE)	5
18	776	8901A 2	PISTON AND PISTON PIN ASSEM	AR	(.030 OVERSIZE)	5
19	40	52035	LOCK RING, PISTON PIN	4		
20	39	78816A12	PISTON RING (STANDARD)	1		
20	39	78811A12	PISTON RING (.015 OVERSIZE)	AR		5
20	39	88392A12	PISTON RING (.030 OVERSIZE)	AR		5
21	28	45554	KEY, CRANKSHAFT	1		